

Digital Read-Outs



BASIC 110, 210, 310, 210 L, 310 L Series

For Lathes, Milling, Boring,
Electrical Discharge Machines and for Similar Machine Tools

The Difference of EAE

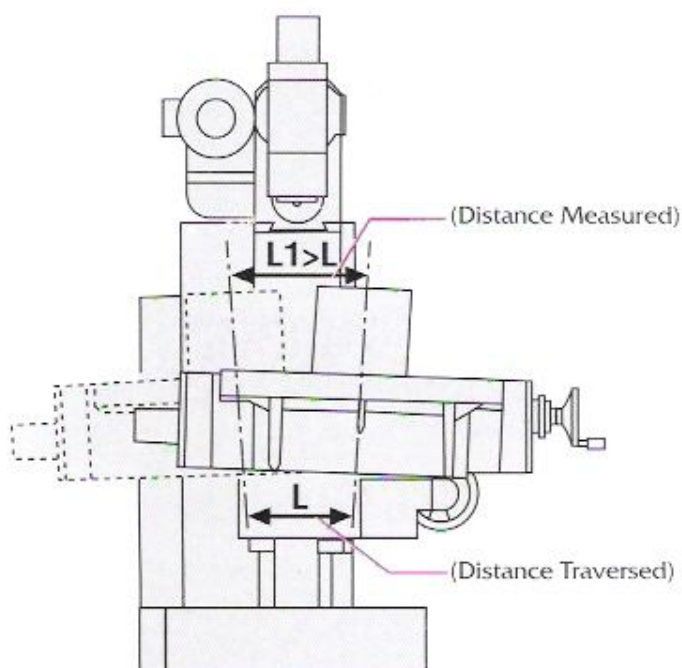
General Features

Accurate and Functional

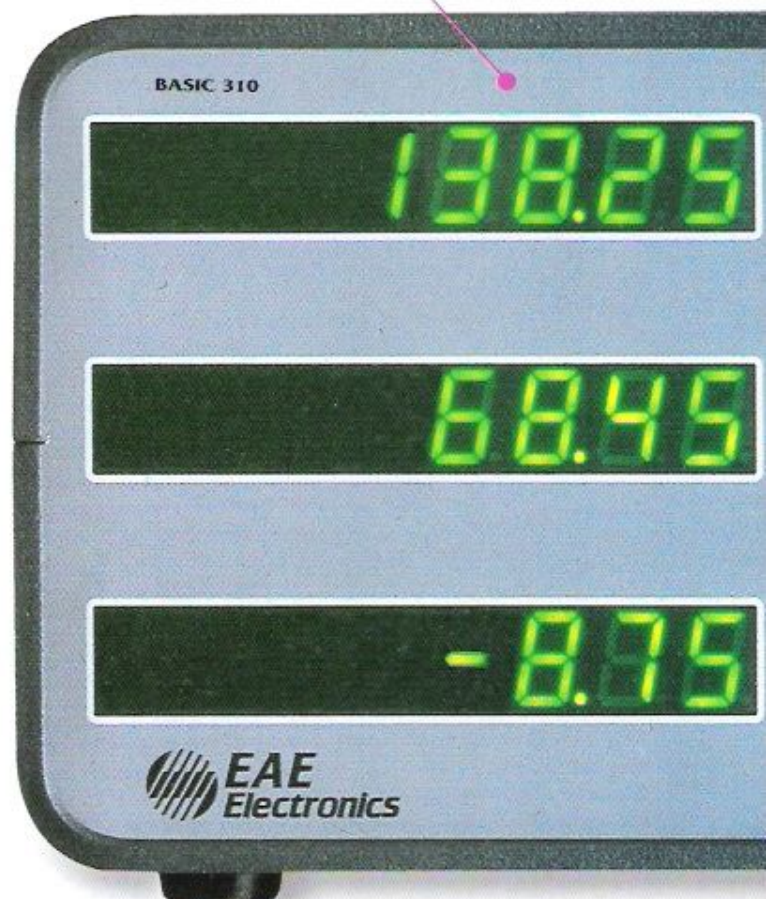
More Economic

More Ergonomic

CORRECTION OF measurement errors
due to **MACHINE ABERRATIONS**



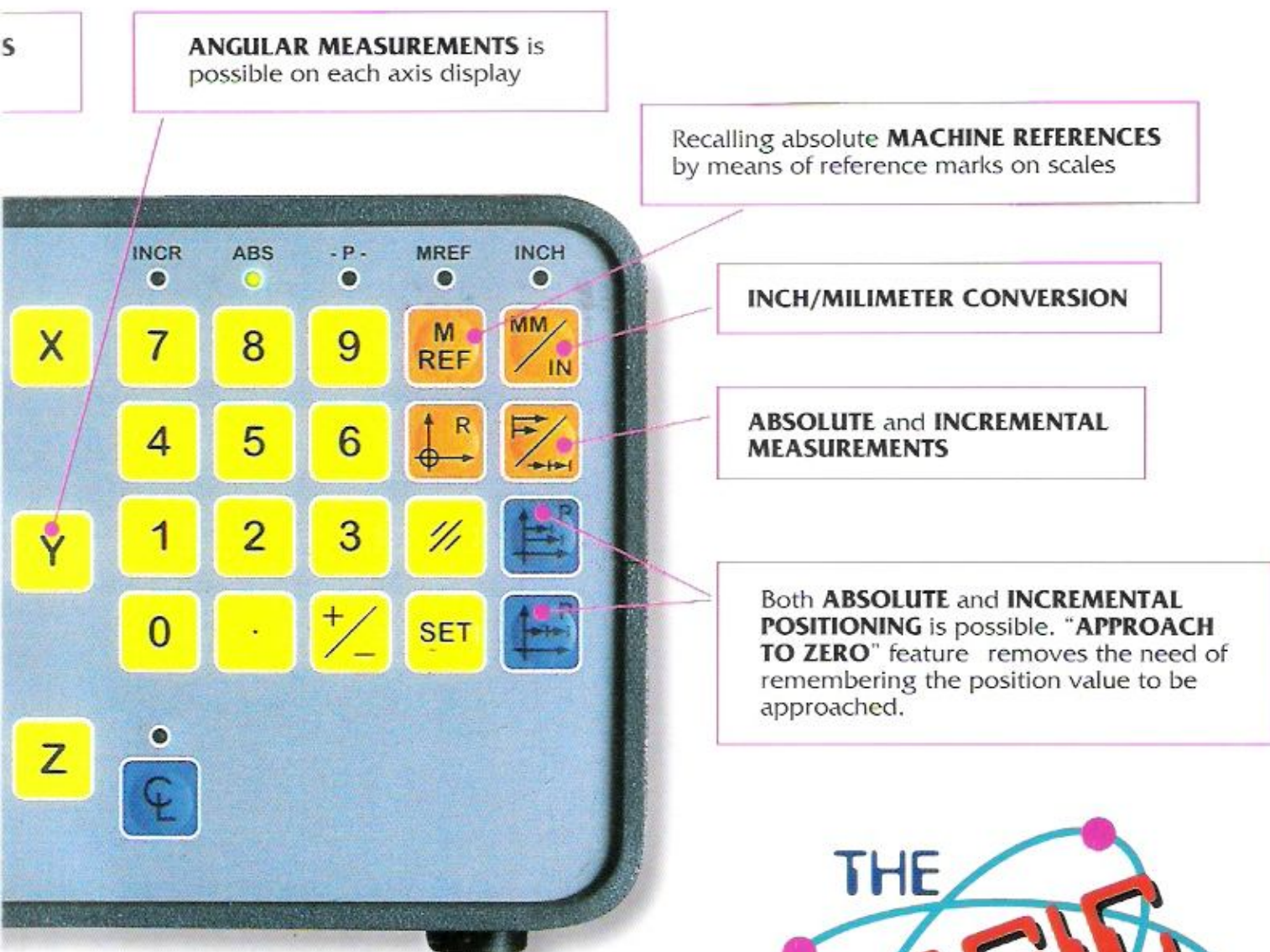
Large operator panels enables **EASY ACCESS TO ALL FUNCTIONS** using few key strokes



RAM and EEPROM MEMORY PROTECTION is standard.

E in Digital Read-Outs..

of BASIC DRO Series:



Fast, Economic
And Effective
After Sales Service



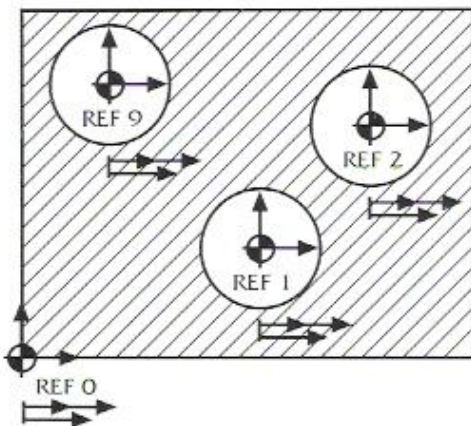
EAE-DRO

For Milling, Boring, Co-ordinated Drilling and Similar Machine Tools

Additional Capabilities

In addition to general features of BASIC DRO Series, the milling machine model includes following unprecedented capabilities:

10 DIFFERENT CO-ORDINATE REFERENCE POINTS



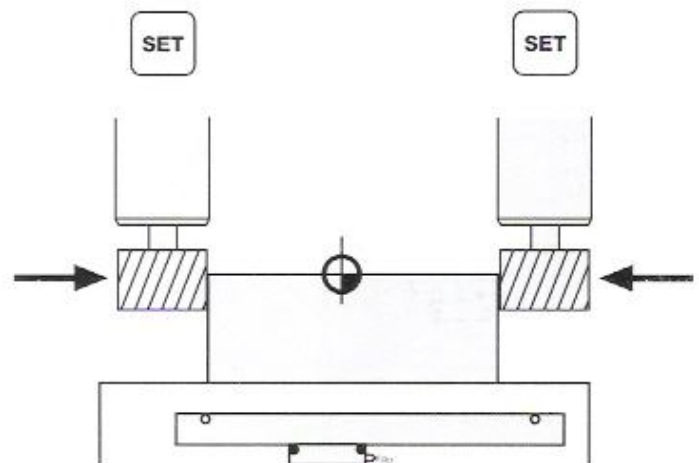
BASIC 310, 210 and 110 readout units provide the comfort of 10 independent co-ordinate reference points. It is possible to make incremental and absolute measurements with respect to each of these 10 independent reference points. Thanks to this capability, jobs requiring repeating intricate patterns can easily be machined. In addition, this feature reduces number of calculations needed with associated probability of error.

CENTER - LINE DEFINITION



With the aid of "center - line" function it is possible to define center line of a work piece.

SET key is pressed after touching both sides of the work piece with the cutting tool. When axis display becomes zero the center line will be reached. Use of a symmetric cutting tool removes necessity of tool radius compensation.



✓ 1 axis DRO is available.



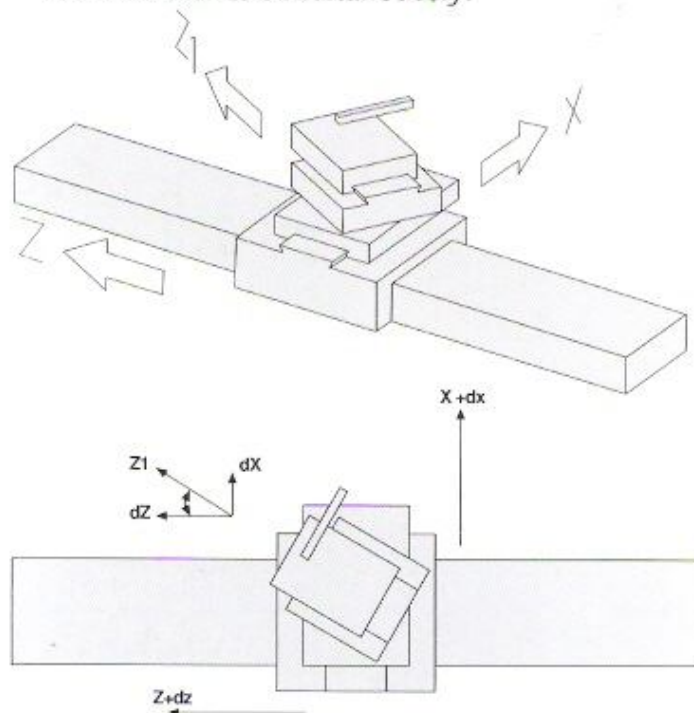
Additional Capabilities

In addition to general features of BASIC DRO Series, the turning machine model includes following capabilities:

Z1 AXIS MOVEMENT PROJECTIONS



Classic Z and Z1 axis co-ordinate summing function has been improved to be more universal in BASIC 310L. When the cross support is turned at an angle to the X and Z axes, vector components of Z1 axis movements can be summed with both X and Z axis. Naturally, when the angle is zero, Z axis display can indicate sum of Z and Z1. For machining conic parts, additional time saving is achieved with the capability to work on 3 axes simultaneously.



DIRECT DIAMETER DISPLAY

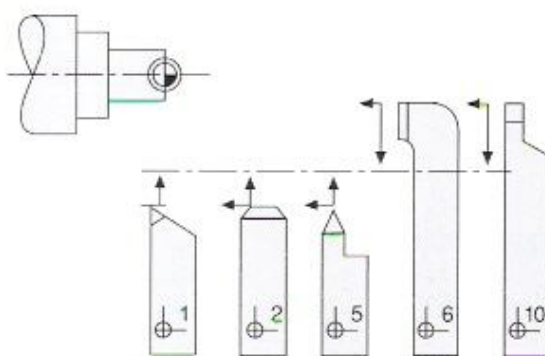


At a single key stroke X axis display can be set to read radius or diameter. This capability allows easy machining of parts with diameter and from axis dimensions.

10 TOOL OFFSET MEMORIES



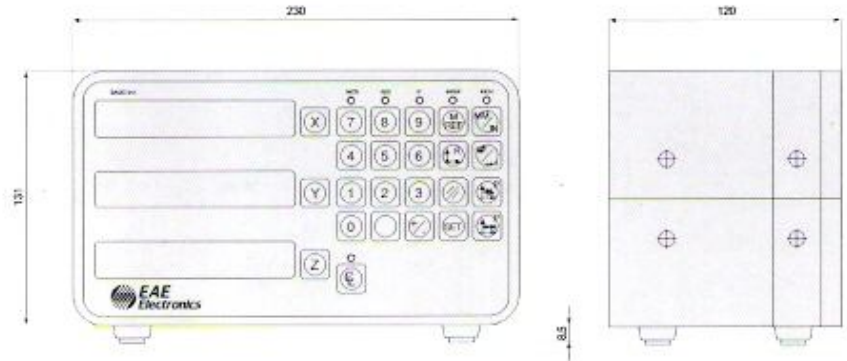
BASIC 310L and 210L include memories for 10 different tool offsets. Cutting tip co-ordinates of different length and shape tools can be entered, upon tool change appropriate tool offsets can be recalled from memory.



EAE Digital Read-Outs



110 / 210 / 310 / 210 L / 310 L



TECHNICAL SPECIFICATIONS

Supply Voltage	: 220 V AC (+ 10% - 15%) (Standard) 110 V AC (+ 10% - 15%) (Internally Selectable)
Supply Frequency	: 48-62 Hz
Power Consumption	: 25 VA
Encoder Power Feed	: 5V DC 100 mA (Each)
Encoder Inputs	: Open-collector TTL. 2 quadrature (A-B) and 1 reference (RI)
Measurement Speed	: 100 kHz. (1m/s at 0.01 mm resolution)
Axis Display	: 8 digit, 15 mm 7 segment LED
Outer Enclosure	: Aluminium with electrostatic paint
Front Panel	: Sealed membrane
Working Temperature	: 0 to 45°C
Storage Temperature	: -20 to + 75°C
Humidity (Working)	: 20 to 80 %
Protection Class	: Front panel IP65, others IP 62
Weight	: 3.25 kg. approx
Backup Battery	: CR 1/3 N Lithium
Parameter Memory	: 256 Byte EEPROM
Resolution Steps	: 1, 2, 5, 10 µm (0.00005, 0.0001, 0.0002, 0.0005 inch), 0.001 deg, 00.00.04 second
Correction Factor	: 0 to +/-99999 µm/m

INFORMATION FOR ORDERS

BASIC .10.-.

Body Type

- T Table Top Version
- P Panel Mount Version

Application

- Standard Model
- L Special for turning machines

Number of Axes

- 1 One axis
- 2 Two axis
- 3 Three axis

Short for Basic Series

Example:

BASIC 210 L-T 2 axis read-out for turning machines, table top version.

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