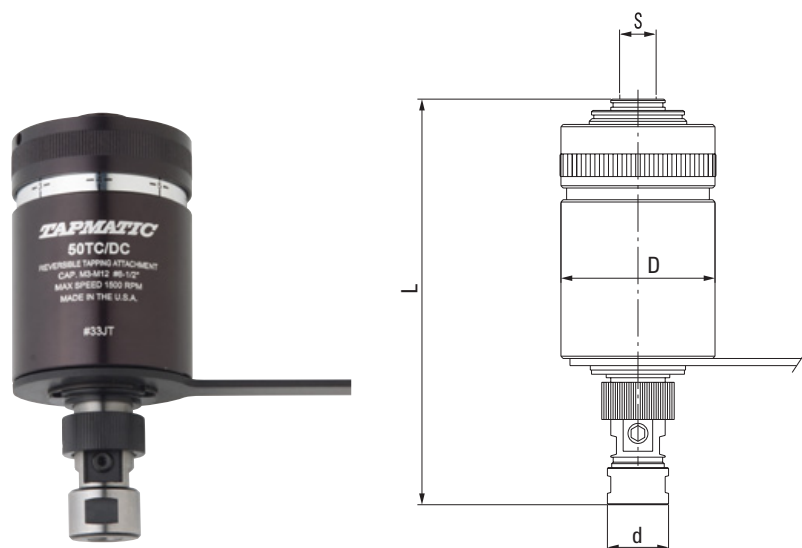


Self-reversing tapping attachments with high-speed reverse, pre-selective torque control and adjustment for shallow depth tapping



- adjustable depth control for shallow blind hole
- easy handling, compact design
- less tap breakage due to pre-selective torque control
- easy adaption with multiple interchangeable arbors
- reduced cycle time through increased 1.75:1 reverse speed
- only 2 Rubber Flex collets per model required.

How to Order

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with the Morse Taper, R8 or straight shank to fit your machine. Please order rubber flex collets and torque bars separately.

Dimensions

Model	D	d	Self-feed	Weight kg
30TC/DC	48	19	1.5–3.5	0.5
50TC/DC	70	27	2–6	1.2
70TC/DC	76	36	3–9	2.3

(A)	Model	Order code	Capacity (steel)	Collets Rubber Flex	Max. RPM	Mounts S		L
						Taper mounts	Thread. mounts	
30TC/DC		14306	M1.4–M7 #0 - 1/4"	21600 21700	2000	JT6		122
		14312				B12		
		14316				B16		
		14333				JT33		
		14331					5/16"–24*	113
		14337					3/8"–24	
		14350					1/2"–20	122
		14362					5/8"–16*	
50TC/DC		14506	M3–M12 #6 - 1/2"	22100 22200	1500	JT6		169
		14516				B16		
		14533				JT33		
		14537					3/8"–24	
		14550					1/2"–20	
		14562					5/8"–16*	
70TC/DC		14703	M5–M18 #10 - 5/8"	24100 24500	1200	JT3		191
		14718				B18		
		14750					1/2"–20	
		14762					5/8"–16*	
		14787					7/8"–20	

Note: When using Roll Form Taps the tool's tapping capacity must be reduced by 25 %.

* These special thread mounts are only for Burgmaster machines.

All dimensions are shown in mm. 25.4mm = 1"



RF Multi-range Collets



Arbors



Torque Bar



Speed Chart